



Technical data

| Material | |
|----------|---|
| Backing | PP fleece and special PP copolymer membrane |
| Adhesive | Special acrylate adhesive |

| Property | Regulation | Value |
|--------------------------------|------------------------------|--|
| Colour | | Light blue |
| sd value | EN 1931 | 2.3 m |
| g value | | 11.5 MN·s/g |
| Vapour permeance | ASTM E 96 | 1.43 US perms |
| Airtightness | ift, MO-01/1:2007-01, Abs. 5 | Up to 1000 Pa, around window |
| Bond durability, non-aged/aged | DIN 4108-11 | Passed |
| Can be plastered over | | Yes |
| Installation temperature | | Above -10 °C ; 14 °F |
| Temperature resistance | | Permanent -40 °C to 90 °C ; -40 °F to 194 °F |
| Storage | | Cool and dry |

Areas of application

For interior airtight and vapour-checking joints that are resistant to retarder rain between windows or doors and adjacent building components, with three adhesive strips.

Supply forms

| Art. no. | GTIN | Length | Width | Weight | Sales unit | Container |
|----------|---------------|--------|--------|--------|------------|-----------|
| 11384 | 4026639113849 | 30 m | 85 mm | 0.8 kg | 8 | 240 |
| 11396 | 4026639113962 | 30 m | 120 mm | 1 kg | 8 | 240 |

Advantages

- ✓ Easy to work with: extra thin for easy folding in corner areas
- ✓ Independently confirmed suitability: tests in accordance with MO-01/1 passed at IFT in Rosenheim, Germany
- ✓ Reliable joints in combination with CONTEGA EXO for exterior use
- ✓ Fleece side can be plastered over: defined transition between window and/or vapour check and plasterwork
- ✓ Flexible application: three adhesive strips for use with timber, masonry or concrete structures
- ✓ Construction in adherence with standards: for airtight sealing in accordance with DIN 4108-7, SIA 180 and RE 2020
- ✓ Excellent values in hazardous substance testing, has been tested according to the ISO 16000 evaluation scheme

Substrates

Clean subsurfaces before sticking. Adhesion to frozen surfaces is not possible. There must be no water-repellent substances (e.g. grease or silicone) on surfaces where adhesives are to be applied. The width of the adhesive tape that is to be plastered over should generally not exceed 60 mm (2 3/8") or 50% of the soffit area. Detailed recommendations can be obtained from the relevant plaster producer. Subsurfaces must be sufficiently dry and stable.

Permanent adhesion is achieved on all pro clima interior membranes and on other vapour check and airtight membranes (e.g. those made of PE, PA, PP and aluminium). Adhesion can be carried out on planed and painted wood, hard plastics, hard wood-based panels (chipboard, OSB and plywood panels). For sealing joints on masonry or concrete or on rough substrates, use ORCON F.

The best results in terms of structural stability are achieved on high-quality subsurfaces. It is your responsibility to check the suitability of the subsurface; adhesion tests are recommended in certain cases. Pre-treatment with TESCON PRIMER is recommended in the case of subsurfaces with insufficient stability.

General conditions

The bonds should not be subjected to tensile strain. Rub the adhesive tapes firmly to secure the adhesive bonds. Ensure that there is sufficient resistance pressure. Airtight seals can only be achieved if the sealing tape is installed free of folds and breaks.

Ventilate continuously and systematically to prevent build-up of excessive humidity; use a dryer if necessary. When plastering, please observe the recommendations of the plaster manufacturer for non-absorbent subsurfaces. A bonding course may be necessary. If the airtight connection is created straight after plastering, moisture ingress may occur in the thermal insulation or to problems in the order of construction.



Prüfbericht Nr. 14-001438-PRO2
(PB-E03-020310-de-02)
• CONTEGA SL EL ORCON F
• CONTEGA EXO EL ORCON F
nach MO-01/1:2007-01, Abs. 5
26.02.2016



*Information sur le niveau d'émission de substances volatiles dans l'air intérieur, présentant un risque de toxicité par inhalation, sur une échelle de classe allant de A+ (très faibles émissions) à C (fortes missions)

Tested for hazardous substances according to



The information provided here is based on practical experience and the current state of knowledge. We reserve the right to make changes to the recommended designs and processing or to make alterations due to technical developments and associated improvements in the quality of our products. We would be happy to inform you of the current technical state of the art at the time you use our products.

Further information about installation and design details is available in the pro clima planning documentation. If you have any questions, please contact [pro clima Technical Support](<https://proclima.com/service/technical-support>).

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